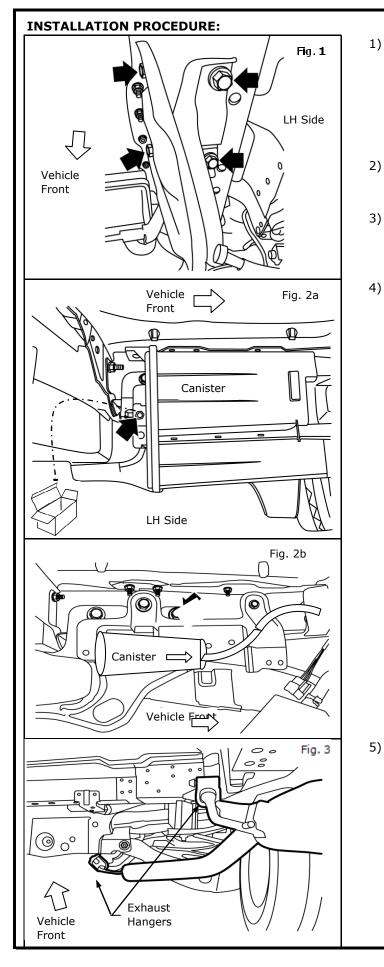


# **GENUINE PARTS**

# **INSTALLATION INSTRUCTIONS**

DESCR	<b>IPTION</b>	Tow Hitch Receiver		
APPLIC	ATION			
PART N	UMBER		100)	
		•	ry requires installation of additi	onal parts:
		• Tow Hitch Finisher (9		
		• Trailer Tow Harness	-	
KIT CO	NTENTS		())))())	
Item	Qty.	Part Desc	ription	Service Part Number
А	1	Tow Hitch Receiver		51170 3KA0A
В	10	Bolt - FLG (M12)		11-25 N2101
С	1	Installation Instruction Replacement	Template	999V2 AW000
		A	ත් B	<image/> <text><text><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header><section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></section-header></text></text>
TOOLS	REQUI	RED:		
• S	ocket W	rench	<ul> <li>18mm Socket</li> </ul>	
<ul> <li>9" Socket</li> </ul>		Extension	<ul> <li>Torque Wrench</li> </ul>	
• 13	3mm So	cket	<ul> <li>Safety Glasses</li> </ul>	
<ul> <li>PRE-INSTALLATION WARNINGS, CAUTIONS, CRITICAL STEPS, and NOTES:</li> <li>Before Hitch installation, the following parts must have installation started: <ul> <li>Tow Hitch Finisher (999T5 RZ030)</li> <li>Trailer Tow Harness (999T8 YZ000)</li> </ul> </li> <li>Dealer Installation Recommended. Instructions may refer to Service Manual.</li> </ul>				
A WARNING				
<ul> <li>See owners manual for vehicle towing rating.</li> <li>Make sure the vehicle has cooled down prior to beginning this installation procedure. One of the steps within the procedure requires that the exhaust be lowered. Failure to observe this warning could result in bodily injury.</li> </ul>				
			AUTION	
• Be ca	reful of	hat vehicle back door is closed befor sharp edges and hanging compor e tightened according to the speci	nents when under vehicle.	



Raise and secure vehicle on li
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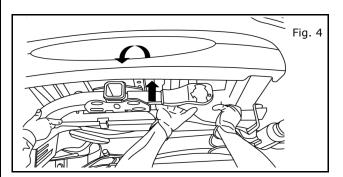
NOTE: Confirm Installation of the following parts has been started before proceeding further:

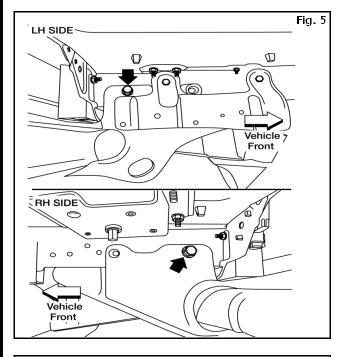
- Tow Hitch Finisher (999T5 RZ030)
- Trailer Tow Harness (999T8 YZ000)
- 2) Lower spare tire and store in safe place for later use(See Owners Manual).
- Remove tow hook by removing 4 bolts(see figure 1).
   Discard tow hook and the 4 bolts.
- Remove evap canister located on the rear rail. Removing 1 bolt(See figure 2a). Slide evap canister rearward and allow to hang freely. Save bolt for reinstallation.

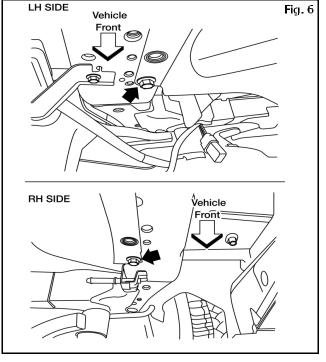
### NOTE: If equipped with AWD, slide canister forward and allow to hang freely(See Fig. 2b)

5) Remove Rubber exhuast pipe hangers from their brackets(see figure 3). Allow exhaust pipe to hang freely.

#### **INSTALLATION PROCEDURE:**







6) Rotate hitch into position with the help of an assistant.

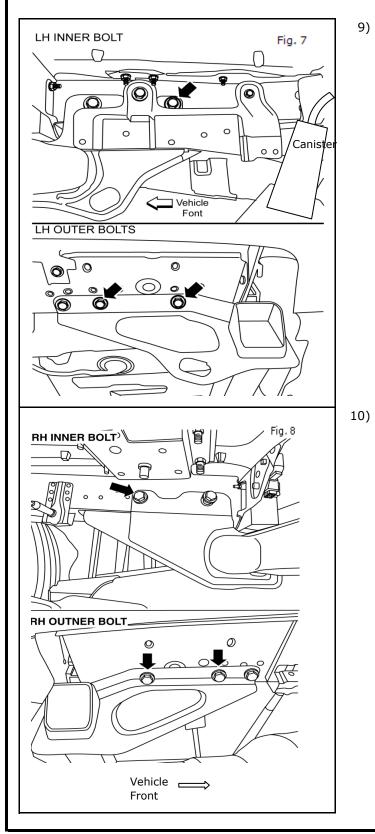
### WARNING

Thread bolt on each side in at least half way, but do not fully tighten, so the hitch is secure. Failure to properly secure the hitch can result in injury to the installer, his assistant or damage to hitch.

7) Install one bolt at each side(see figure 5).

8) Install one locator bolt at each side(see figure 6).

### **INSTALLATION PROCEDURE:**

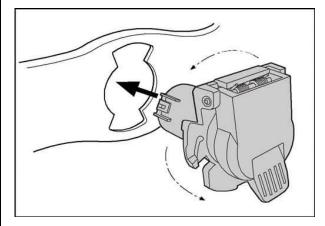


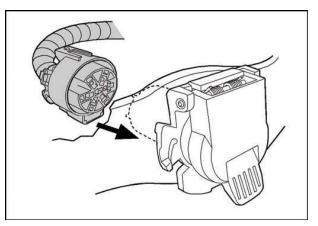
Install remaining three bolts at LH side(see figure 7).

) Install remaining three bolts at RH side(see figure 8).

#### **INSTALLATION PROCEDURE:**

- 11) Using sequence below, tighten all ten bolts that secure the trailer hitch to 110 N-m (81 ft-lb).
  - a) First, tighten LH bolt(see figure 6, Step 8).
  - b) Second, tighten RH bolt(see figure 6, Step 8).
  - c) Third, tighten remaining four vertical bolts(see figures 7 & 8 , Steps 9 & 10).
  - d) Lastly, tighten remaining four horizontal bolts(see figures 7 & 8 , Steps 9 & 10).
- 12) Re-install exhaust pipe to each of the two hangers removed in step 5.
- 13) Re-install EVAP canister removed in step 4. Secure with one bolt removed. Torque to 27 N-m (20 ft-lb).
- 14) Complete installation of Trailer Tow Harness(see installation instructions for Trailer Tow Harness).





- 15) Complete installation of Tow Hitch Finisher(see installation instructions for Tow Hitch Finisher).
- 16) Install spare tire removed in step 2(see Owners Manual).
- 17) Lower and remove vehicle from lift. Installation is completed.